Session 3: Establishing a sequencing laboratory Dr John Tembo, Dr Linzy Elton





Key areas:

- Understanding your goals
- Laboratory infrastructure
- Logistics
- Quality control









- You overall aim will influence how you set up, so consider your research/diagnostic questions:
 - What are you aiming to sequence (e.g. human, bacterial, viral, fungal DNA?)
 - What data do you want to obtain? (e.g. just species level? Metagenomics? Detailed SNP data?)
 - Will the laboratory be used for (academic) research, routine diagnostics, as a service, or a combination of the above?
 - How many different research questions do you have? (do you need a more flexible sequencing system?)
 - Will your sequencing laboratory be used by others too? (versatility)



- Throughput
 - Consider how many samples you may plan to run per day, week, month and year. Is this likely to change (increase or decrease) over time?
 - Can you batch samples (making it more cost effective), or is it necessary to run samples as they come in?
 - If you are planning high throughput, consider automated systems (e.g. extraction and library prep robots, automated gel electrophoresis machines)



- How flexible are you planning to be for the future?
 - Do you need your sequencing system to work for multiple different uses?
 - Is it worth investing in multiple systems?
 - If you want to make it a service, have you considered accreditation etc.?



- Consumables
 - Are there certain platforms (equipment and reagents) that are easier to get hold of in your country?
 - Consider the costs of additional reagents (some sequencing platforms, or kits within platforms, require a number of expensive extra reagents)
 - Consider the quality control equipment you might need (e.g. fluorometers, automated gel electrophoresis machines)



- Cost and sustainability
 - How long do you envisage needing the sequencing laboratory?
 - Have you considered the yearly running costs? (costs per sample, maintenance, staffing costs etc.)
 - Is the laboratory (and costs) going to be incorporated into a programme (e.g. national diagnostics)?
 - If you are relying on grants etc. to keep it going, how will you confirm funding?





- Internet
 - You will need to consider the speed and reliability (and this may incur costs)
 - Some sequencing platforms (e.g. Oxford Nanopore's MinION) require internet to start a sequencing run, others (e.g. Illumina) don't, so internet reliability might be important
 - Bioinformatic analysis can rely heavily on browser and server based systems, so fast internet speeds can be vital to a good working service



- Power
 - Do you frequently experience power surges, load shedding or blackouts?
 - Sequencing equipment needs a constant power supply for hours or days
 - Will the sequencing run cut out completely if power is lost (e.g. could you run a MinION on a battery powered laptop as a back up power supply, or would you need to run a mains powered MiSeq?)
 - How is your power supply backed up? Do you have generators and uninterruptable power supplies (UPS)?



- Automation
 - Would the cost of implementing automation be cheaper than hiring staff in the long run?
 - Would automation be better for quality control if you are doing routine diagnostics and/or providing a service?
 - Do you have the space in your laboratory for these (often very large) pieces of equipment?



- Biosafety
 - Will you be extracting the DNA, or would you expect other groups to provide the DNA for you?
 - What hazard group level samples will you be sequencing?



- Physical space
 - Have you made a floor plan? E.g. considered the footprint of all of your pieces of equipment, not just the sequencer, but fridges, freezers, robots, work space etc.?
 - Are you sharing your workspace with any other groups?
 - Do you have enough space for the number of expected staff members to work comfortably?
 - Ideally, you would need at least 3 rooms (DNA extraction, library preparation and Sequencing) and uni-directional workflow to prevent contamination



Laboratory Design Example 1

Mitchell P. S. et al. Nucleic Acid Amplification Methods: Laboratory Design and Operations, 2004, In "Molecular Microbiology: Diagnostic Principles and Practice, edited by D. H. Persing et al" 99. 85-93.



COG-TRAIN

- Computing requirements and data storage
 - Some platforms have built in computers (e.g. GridION, MK1C, Illumina machines) but others require a computer/laptop to run them. These will need to be powerful (consider GPU rather than CPU)
 - Sequencing outputs huge volumes of data (a single run can be hundreds of GB)
 - Where will you store the data? Hard drives (not ideal for long term storage), server or cloud-based?
 - Accessibility of data (ease of access and also GDPR)
 - Long term storage (save larger raw data, so can be re-analysed later on or just fastq? How long will you keep it for?





- Shipping and customs
 - Some items (e.g. Oxford Nanopore flow cells have a 3 month warranty)
 - How long (and reliable) is the customs/importation process?
 - Do you have reliable suppliers for the platform(s) you want to use? E.g. is there an in-country supplier, or would you have to get it from overseas?
 - How long does it take for those items to be delivered? Are there often supply chain issues?
 - Do you have back up or alternative reagents if there are supply chain issues?



- Storage
 - If there are shipping delays, do you have enough storage space (room temperature, fridge and freezer) to store enough reagents to cover the backlog?
 - Do you have an adequate storage and ordering system to maintain constant supplies?



- Maintenance
 - Are there in-country Nanopore/Illumina/PacBio etc. maintenance teams available to service and/or repair your equipment when needed?
 - If not, how will this be solved?
 - Do you have responsive access to online customer service/support teams?
 - Do you have a back up plan if a machine breaks and you can't sequence for days/weeks/months?





- Staff training
 - Will you provide staff training for all steps of sequencing? Or have individual staff working on different parts?
 - Have you considered the cost of staff training? (e.g. online bioinformatics courses, in-person events)
 - Consider staff retention (will you have to train people again next year?)
 - GCP and GCLP and other QC training?
 - How will you record staff training?
 - Will you employ a quality manager?

- Quality management/documentation
 - Audits (vertical, horizontal, in-house, external)
 - SOPs for each part of the process
 - Policy documents
 - Risk assessments

- Accreditation
 - Are you planning to provide a service?
 - Could accredit the whole laboratory, or individual protocols etc.
 - It is costly and time consuming to achieve (and maintain) accreditation
 - Consider SLMTA/SLIPTA

- LIMS
 - Many different LIMS systems for different processes/laboratory sizes
 - Consider the long-term costs vs savings on staff time when implementing

Group activities

Participants will be put into 6 groups:

Activity 1: Each group will be be tasked with setting up a sequencing laboratory scenario. You will be given a worksheet with different parts of the set up, you must decide in your group what would fit best for your scenario

Activity 2: You will be given a scenario and information about different sequencing platforms. You must decide within your group which is the most appropriate and why.

Activity 3: Each group will be given a sequencing set up 'problem' and must come up with a solution.

